



Tungsten Electrode Selection Chart

TIG Mode	Tungsten Type	Color	Inverter Friendly
AC	PURE	GREEN	
DC OR AC/DC	CERIATED 2%	GREY	✓
DC OR AC/DC	LANTHANATED 1%	BLACK	✓
DC OR AC/DC	LANTHANATED 1.5%	GOLD	✓
DC OR AC/DC	LANTHANATED 2%	BLUE	✓
DC	THORIATED 1%	YELLOW	✓
DC	THORIATED 2%	RED	✓
AC	ZIRCONIATED 1%	WHITE	